

# Data Sheet



## KM 615 Small abrasive mop for Stainless steel



### Applications

Stainless steel

### Properties

|                 |                 |
|-----------------|-----------------|
| ● Bonding agent | Resin           |
| Grain           | Aluminium oxide |

Advantages: Cool grinding due to multibond - Increased removal rate on stainless steel

| Diameter/mm | Width/mm | Shaft diameter/mm | Grit | Vmax m/s | Max. RPM | Type of coated abrasives | Cat.number |
|-------------|----------|-------------------|------|----------|----------|--------------------------|------------|
| 30          | 10       | 6                 | 120  | 40       | 25.400   | CS 410 X                 | 253610     |
| 40          | 20       | 6                 | 120  | 40       | 19.000   | CS 410 X                 | 253611     |
| 30          | 10       | 6                 | 60   | 40       | 25.400   | CS 410 X                 | 253615     |
| 40          | 20       | 6                 | 60   | 40       | 19.000   | CS 410 X                 | 253616     |
| 50          | 20       | 6                 | 60   | 40       | 15.200   | CS 410 X                 | 253617     |
| 60          | 30       | 6                 | 60   | 40       | 12.700   | CS 410 X                 | 253618     |
| 80          | 40       | 6                 | 60   | 40       | 9.500    | CS 410 X                 | 253619     |
| 30          | 10       | 6                 | 80   | 40       | 25.400   | CS 410 X                 | 253620     |
| 40          | 20       | 6                 | 80   | 40       | 19.000   | CS 410 X                 | 253621     |
| 60          | 30       | 6                 | 80   | 40       | 12.700   | CS 410 X                 | 253623     |
| 80          | 40       | 6                 | 80   | 40       | 9.500    | CS 410 X                 | 253624     |